Quality Control

| Work Order ID 59005 May 21, 2010 10:19:29 AM | | | | | | | | | | | | |
|---|--------------------------------|------------------------------------|-----------------------------------|----------------------------|-----------------------|--------------|--------------|--------------|--------------|---------------|------------------|-------------------|
| Item ID: Revision ID: Item Name: | DSI 9342-013 Gusset Repair, | | 1 (88) (31) | Accept | | | | | Setup | Start Stop | 1 18811181 81 | |
| Start Date: Required Date: Reference: | 5/21/10 | Start Qty: 1.00 Req'd Qty: 1.00 | | | Cust Item 1 Customer: | ID: | | | | St | | NIE 121 1121 1221 |
| Approvals: | Process Plan | 1: | Date: | Tooling: SPC (Y/N): | | ate: | | | Run | Start Stop | | |
| Sequence ID/ Work Center II | | Operation Description | | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accep Qty | t Rej Qty | ject y | Reject Number | Insp. Stamp |
| Draw Nbr | Revi | sion Nbr | | | | | | | | | . | |
| DSI 9342 | В | | | | | | | | | | | |
| DC Document Control | | Memo Photoco CHG001 | py bluefile &type labels per l | 0.00 0.00 PPP DSI 9342-013 | U co | 1.05.7 | 21 | | | | | |
| 110 Packaging Packaging | | Pick Kit Memo | | 0.00 | | | | | 14/0 | 12 | / | <u>(</u> |
| 120 | | QC4- 100% Inspect I | kits for completeness | 0.00 | Siderbi | | | (10 | | | | |
| QC | | Memo | | 0.00 | ~ (| | | | | | | |

Memo

| Wa | ork | 0 | rder | ID | 59005 |
|----|-----|---|------|----|-------|
| | | | | | |

May 21, 2010 10:19:29 AM

Page 2

Item ID:

DSI 9342-013

Accept

Setup Start

Stop



Revision ID:

Item Name:

Gusset Repair, Quick Release

Start Date:

Required Date: 5/21/10

5/21/10

QC:

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Draw

Rev.

Plan

Code

Run

Accept

Qty

Start

Stop

Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Set Up/ **Run Hours**

0.00

0.00

Identify and pack for shipping as per PPP DSI 9342-013

PPP rev:

140

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

Memo

0.00

D 10-05-21

Reject Qty

Reject

Insp. Number Stamp

Picklist Print

May 21, 2010 10:19:28 AM

Work Order ID: 59005

DSI 9342-013

Parent Item Name:

Gusset Repair, Quick Release

Purchased

No

Comments:

Parent Item:



Start Date: 5/21/10

Required Date: 5/21/10

Start Qty: 1.00

Required Qty: 1.00

Page 1

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D3929-041 | | Manufactured | No | | | 110 | Each | 10.0000 | 2 | 2 | | (h | |

Gusset Assembly

| | | Location | Loc | <u>: Oty</u> | Loc Code | | | |
|--------------|----|-----------------|-----|--------------|----------|--------------|-------|----|
| | | WA | | 10 | | | | |
| | | 57600 | | 4 | | | 37600 | |
| | | 57955 | | 6 | | | | |
| Manufactured | No | | 110 | Each | 7.0000 | 2 | 2 | |
| | | | | | | | _ | |
| | | | | | | 1 (48)1 (88) | | 00 |

D3929-042

Gusset Assembly

BLRS-020

Pip Pin

| Location | Loc Oty | | Loc Code | |
|-----------------|---------|------|----------|-----|
| WA | 7 | 7 | | |
| 57601 | 1 | 1 | | |
| 57956 | (| 5 | | |
| | 110 F | Each | 19.0000 | |
| | | | | -13 |

| Location | | Loc Qty | Loc Code | |
|----------|--------|---------|----------|--------|
| ST283 | | 10 | | |
| | 114722 | 10 | | |
| ST284 | | 9 | | |
| | 114452 | 9 | | 114452 |